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D3017-11
Job Sheet 182041



Part No: D3017-11

Job Qty: 38 ea

DAS
21
9-89

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 08-04-14 now on water jet DD verified by:EC IPP RevB: as per revB DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		De 18/08/17
100	Waterjet	40 pcs	8/31/18	8/31/18	0.00	0.58	Waterjet1		De 18/08/17 DAS
120	QC	40 pcs	8/31/18	8/31/18	0.00	0.00	QC8		AUG 17 2018 38
130	Packaging	40 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	40 Ea	8/31/18	8/31/18	0.00	0.00	QC21		DAS AUG 20 2018

Part Op 100 - 1-Cut as per Dwg D3017

Descriptions: 130 - Identify and bag with light oil (Vactra oil #2), then Stock Location:WA001

21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.049	4130 Sheet .049	.1600 sf (.004 ea)	90-Start up Operation	E 124283

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.049	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Cap	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
2	End Cap	0.049Inches ± 0.010	0.059 0.039		

Plex 8/16/18 9:47 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		
Date : _____		Step # : _____		QTY Effective : _____		MRB (QSI042) Approval	
Descr		Disposition					
Dart Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9V7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S103203 Part: D3017-11 Job No: 182041 Serial No/Batch: S103203 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 08/17/18						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Power Loss/Surge ☐ olio/Program ☐ rain ☐ Veld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐					